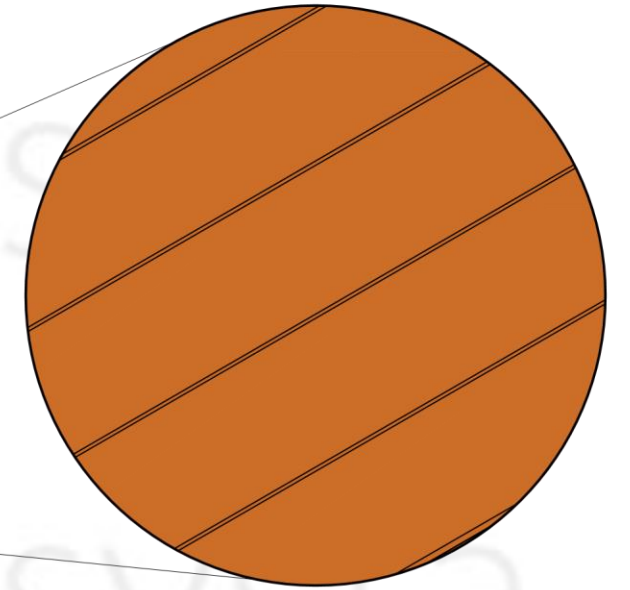
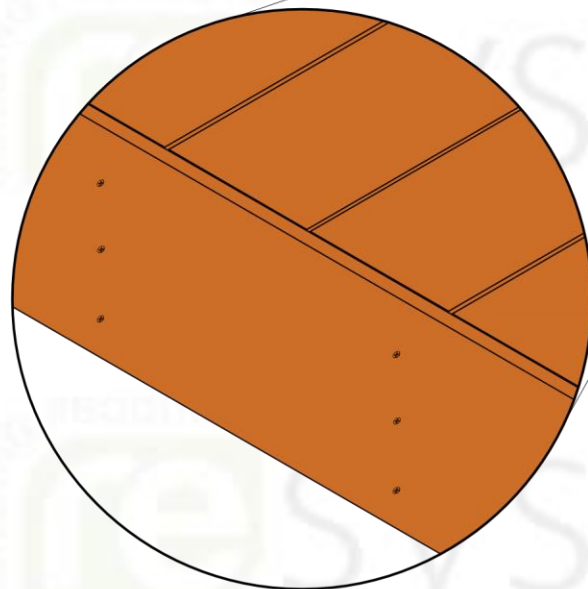


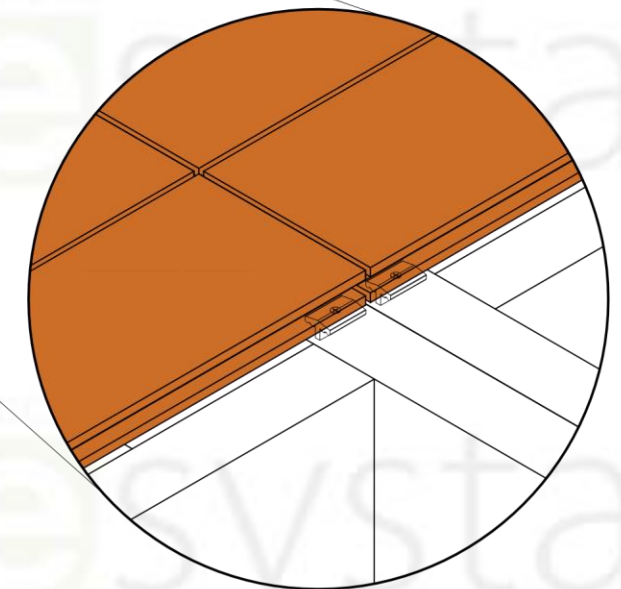
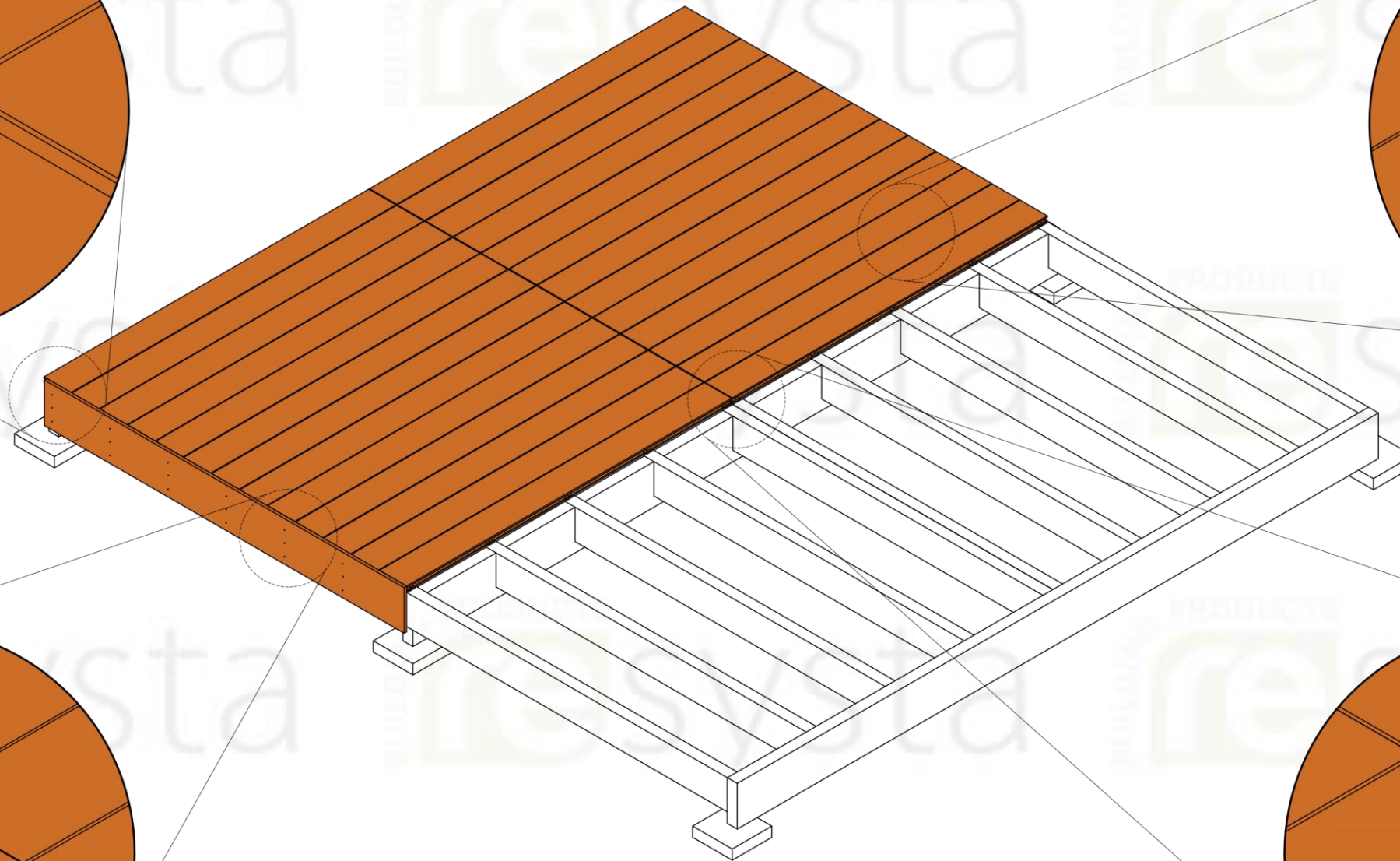
STARTER CLIP W/  
STAINLESS STEEL SCREW  
(SEE SUB-DETAIL DBD-1.2)



RESYSTA DECKING BOARD  
(SEE SUB-DETAIL DBD-1.1)



FINISHING SUGGESTIONS  
(SEE SUB-DETAIL DBD-1.4)



VINYL CLIP W/ STAINLESS STEEL SCREW  
(SEE SUB-DETAIL DBD-1.3)

1  
DBD-1

## ISOMETRIC VIEW

DECKING BOARD DETAIL (DBD)

N.T.S



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TITLE	SPECIFICATION	SHEET CONTENT	SHEET SIZE	DRAWING NO.	CONTINENT
DECKING BOARD DETAIL	TYPICAL DRAWING DETAIL	ISOMETRIC VIEW	A3	DBD-01	RESYSTA ASIA
		BLOW-UP DETAIL			
	CAD BY: M.T.C.	CHECKED BY: C.R.E.	DATE 03.01.23	REVISION 0	

**DIMENSION LEGEND**

Millimeter (mm)  
Inches (") / Foot (')

REF T4S Start/End Clip SS1  
w/ Screw

Resysta Decking Profile

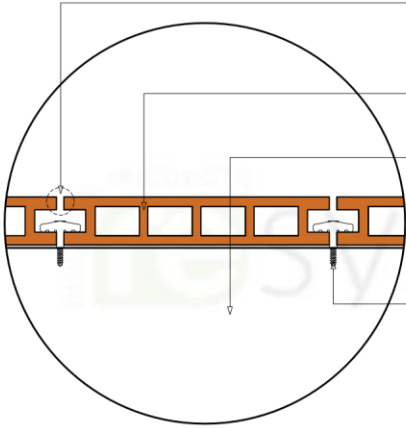
Substructure

Gap\_ Refer to  
Table 1.3

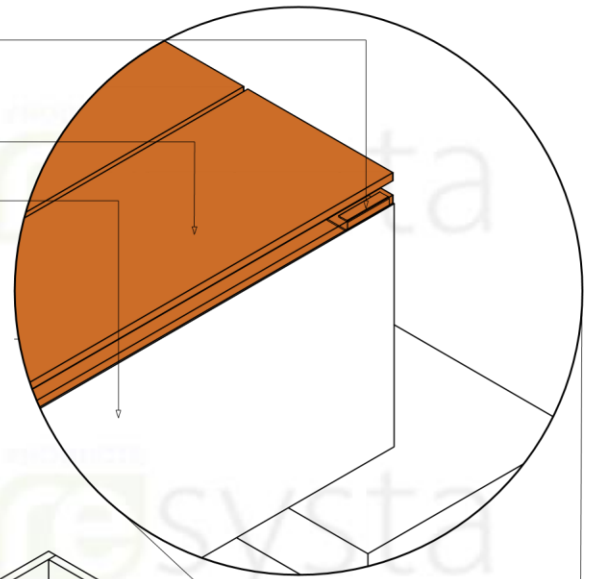
Resysta Decking Profile

Substructure

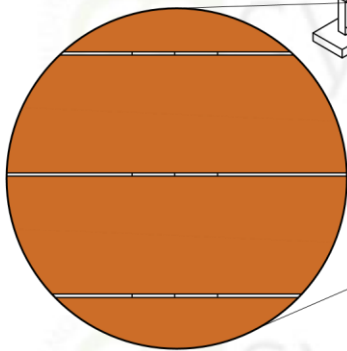
T4E Decking Clip



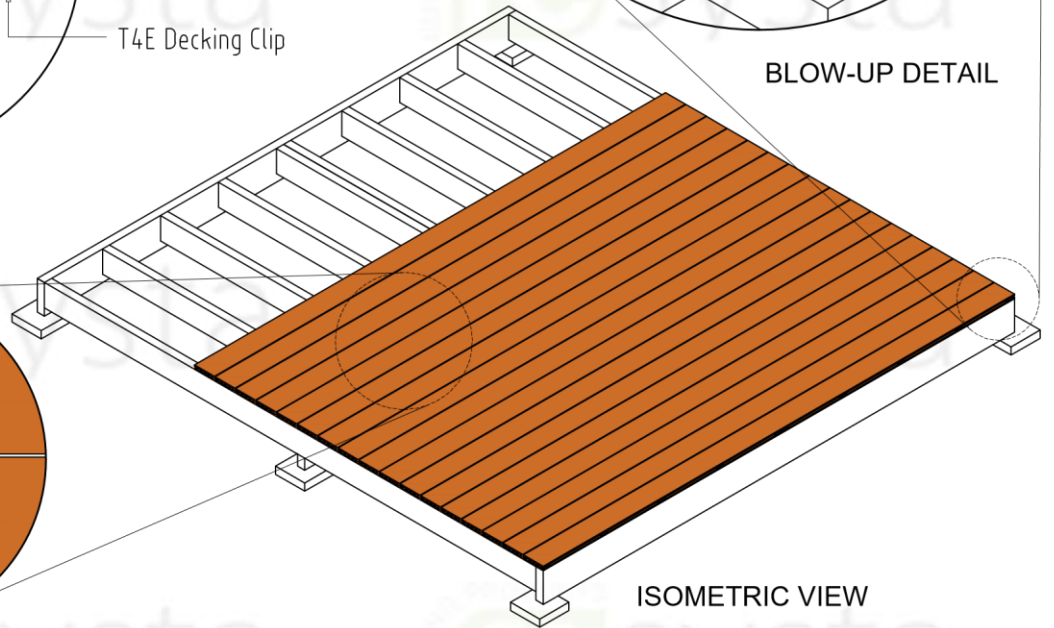
**SECTION**



**BLOW-UP DETAIL**



**TOP VIEW**



**ISOMETRIC VIEW**

**SUB-DETAIL**  
DBD 1.1

N.T.S

Table 1.3 "Resysta Expansion"

	Resysta Decking Board Gap Guide				Wall
	End-to-End of Decking Boards				
Temperature at Installation	Below 30 °F	60 °F	90 °F	120 °F	
Amount for Decking Profile - Length of 3657.6mm	11.11mm	6.35mm	1.59mm	0mm	6.35mm
Amount for Decking Profile - Length of 4876.8mm	14.29mm	9.53mm	4.76mm	0mm	15.88mm

**Note:**

Proper planning of the deck layout is essential for ease of installation of deck boards and deck components. Thoroughly read the following deck assembly instructions and obtain all necessary building permits prior to starting your installation. Always consider linear expansion of Resysta profiles during the installation of decking products. If temperatures fluctuate during the installation the gaps placed between the ends of the boards and the ends of a wall or fascia board must change with the temperature.



**NOTE**

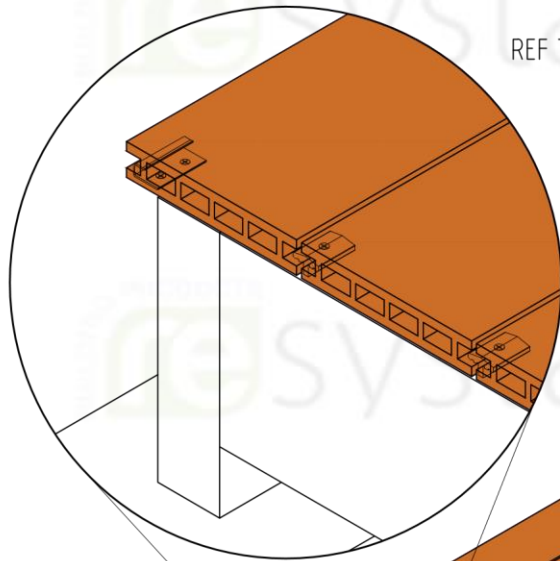
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TITLE	SHEET CONTENT	CONTINENT
DECKING BOARD SUB-DETAIL	ISOMETRIC VIEW	RESYSTA ASIA
	TOP VIEW	
	SECTION	
SPECIFICATION	BLOW-UP DETAIL	DATE
	DRAWING NO.	03.01.23
	CAD BY:	CHECKED BY:
	M.T.C.	C.R.E
TYPICAL DRAWING DETAIL		

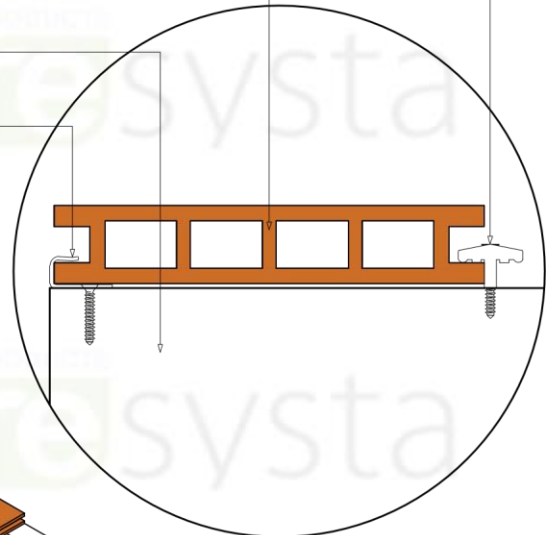
**DIMENSION LEGEND**

Millimeter (mm)  
Inches (") / Foot (')

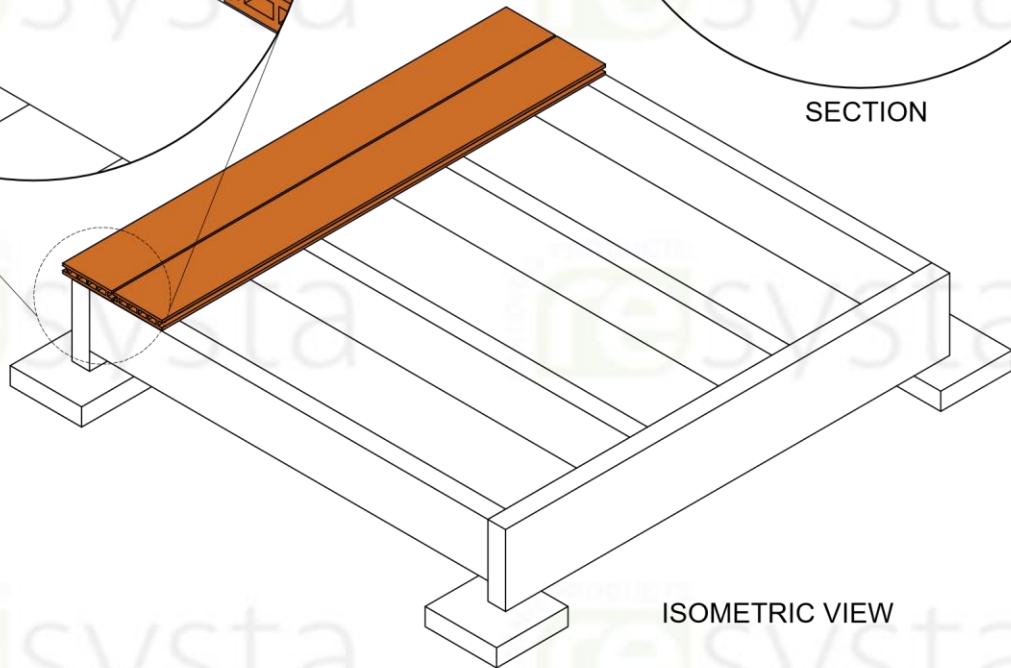
T4E Decking Clip  
Resysta Decking Profile  
Substructure  
REF T4S Start/End Clip  
SS1 w/ Screw



**BLOW-UP  
ISOMETRIC**



**SECTION**



**ISOMETRIC VIEW**

Table 1.3 "Resysta Expansion"

Resysta Decking Board Gap Guide					
Temperature at Installation	End-to-End of Decking Boards				Wall
	Below 30 °F	60 °F	90 °F	120 °F	
Amount for Decking Profile - Length of 3657.6mm	11.11mm	6.35mm	1.59mm	0mm	6.35mm
Amount for Decking Profile - Length of 4876.8mm	14.29mm	9.53mm	4.76mm	0mm	15.88mm

**SUB-DETAIL**  
DBD 1.2a

N.T.S

**Note:**

Attach the Starter Clip to the frame substructure running parallel to the deck board using supplied stainless steel screws. Install the Clip at every joist location. Place the lower lip of the deck board inside the Starter Clip and lock it in. Secure the deck board with a Vinyl Clip on the opposite side and continue with the Vinyl Clip until the whole deck is installed.



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TITLE	SHEET CONTENT	CONTINENT
DECKING BOARD SUB-DETAIL	ISOMETRIC VIEW	RESYSTA ASIA
	BLOW-UP ISOMETRIC SECTION	
SPECIFICATION	DRAWING NO.	DATE
TYPICAL DRAWING DETAIL	DBD-03	03.01.23
	CAD BY:	CHECKED BY:
	M.T.C.	C.R.E.

**DIMENSION LEGEND**

Millimeter (mm)  
Inches (") / Foot (')

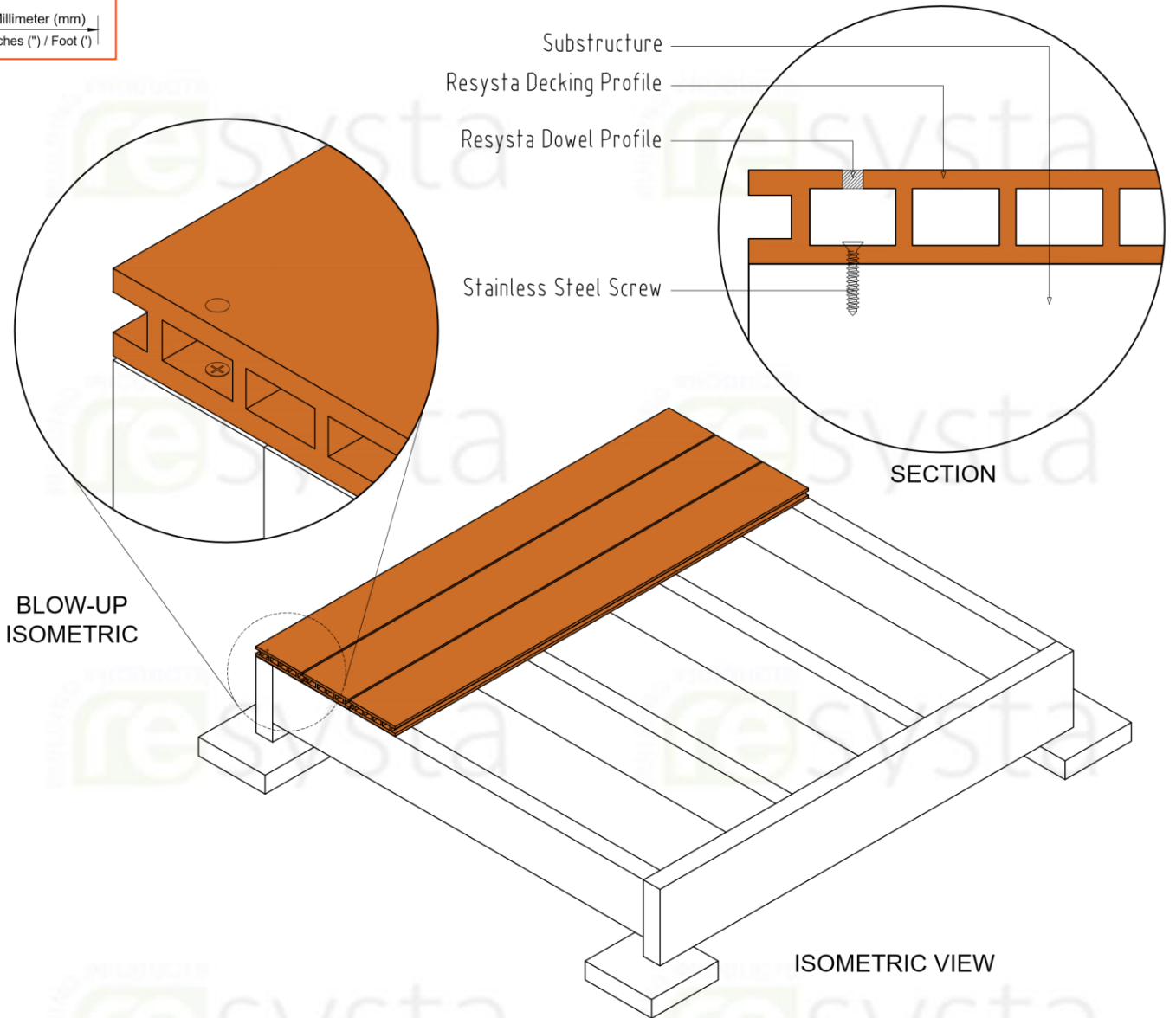


Table 13 "Resysta Expansion"

Resysta Decking Board Gap Guide					
	End-to-End of Decking Boards				Wall
Temperature at Installation	Below 30 °F	60 °F	90 °F	120 °F	
Amount for Decking Profile - Length of 3657.6mm	11.11mm	6.35mm	1.59mm	0mm	6.35mm
Amount for Decking Profile - Length of 4876.8mm	14.29mm	9.53mm	4.76mm	0mm	15.88mm

**SUB-DETAIL**  
DBD 1.2b

N.T.S

**Note:**

It is recommended to pre-cut the dowels to your specific needs to prevent unnecessary cutting after installation which may damage the decking surface. Pre-Drill the deck board at the screw location using a 3.18mm drill bit, drill through both top and bottom walls. Drill a larger hole through the top wall only with a drill bit sized for the Resysta dowel; (12mm) drill bit works best. Screw in the #10 x 2-12.70mm stainless steel screw through the bottom.



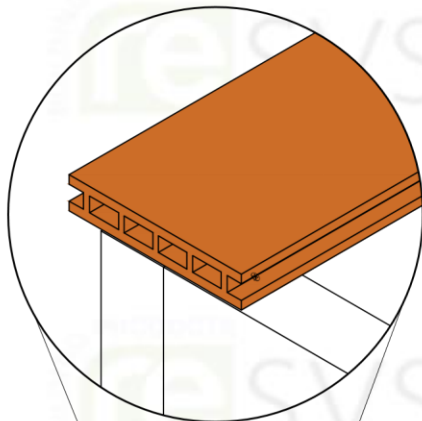
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TITLE	SHEET CONTENT	CONTINENT
DECKING BOARD SUB-DETAIL	ISOMETRIC VIEW	RESYSTA ASIA
	BLOW-UP ISOMETRIC SECTION	
SPECIFICATION	DRAWING NO.	DATE
TYPICAL DRAWING DETAIL	DBD-04	03.01.23
	CAD BY:	CHECKED BY:
	M.T.C.	C.R.E

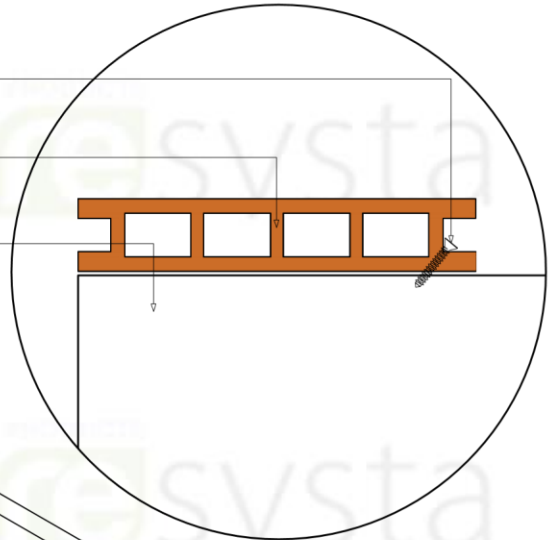
**DIMENSION LEGEND**

Millimeter (mm)  
Inches (") / Foot (')

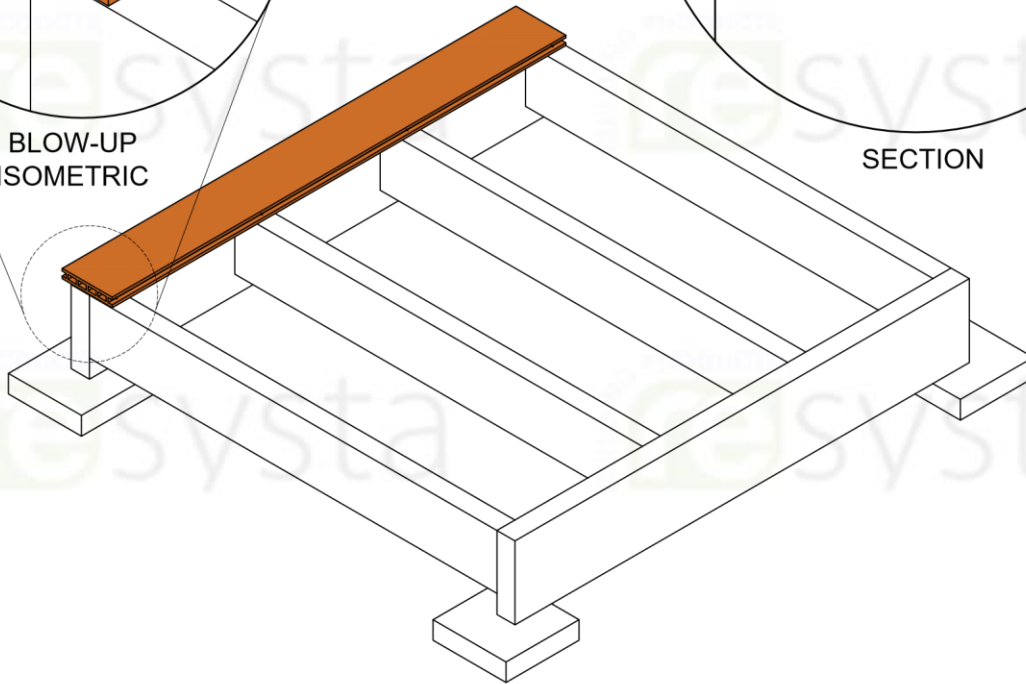


**BLOW-UP ISOMETRIC**

Stainless Steel Screw  
Resysta Decking Profile  
Substructure



**SECTION**



**ISOMETRIC VIEW**

Table 1.3 "Resysta Expansion"

Resysta Decking Board Gap Guide					
Temperature at Installation	End-to-End of Decking Boards				Wall
	Below 30 °F	60 °F	90 °F	120 °F	
Amount for Decking Profile - Length of 3657.6mm	11.11mm	6.35mm	1.59mm	0mm	6.35mm
Amount for Decking Profile - Length of 4876.8mm	14.29mm	9.53mm	4.76mm	0mm	15.88mm

**SUB-DETAIL**  
DBD 1.3a

N.T.S

**Note:**

When installing a single board in the row, locate the joist closest to the center of the deck board. Pre-drill the deck board in the groove at the side of the deck board using a 3.18mm drill bit. Install a #8 x 38.10mm stainless steel screw to secure the deck board to the substructure. Do this for the center joist only to allow for expansion/contraction of the deck board in both directions.



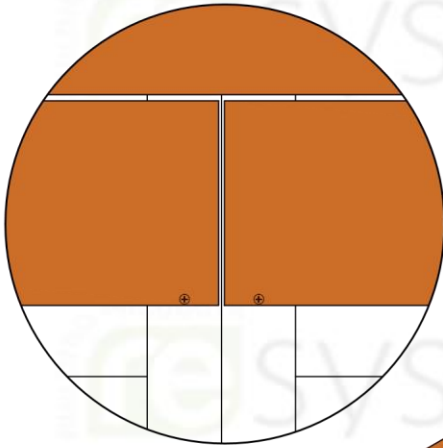
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TITLE	SHEET CONTENT	CONTINENT
DECKING BOARD SUB-DETAIL	ISOMETRIC VIEW	RESYSTA ASIA
	BLOW-UP ISOMETRIC SECTION	
SPECIFICATION	DRAWING NO.	DATE
TYPICAL DRAWING DETAIL	DBD-05	03.01.23
	CAD BY:	CHECKED BY:
	M.T.C.	C.R.E.

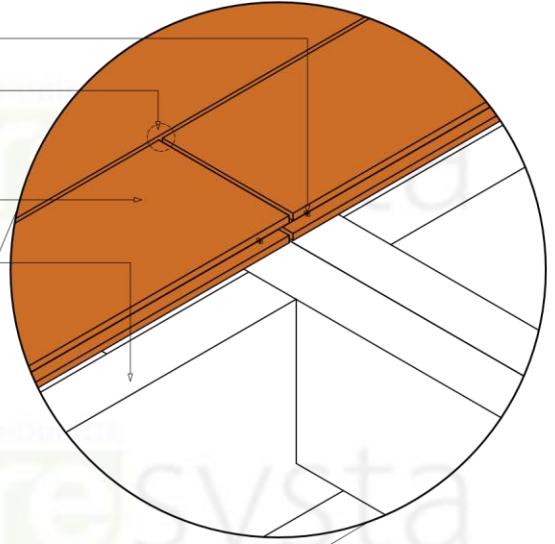
**DIMENSION LEGEND**

Millimeter (mm)  
Inches (") / Foot (')

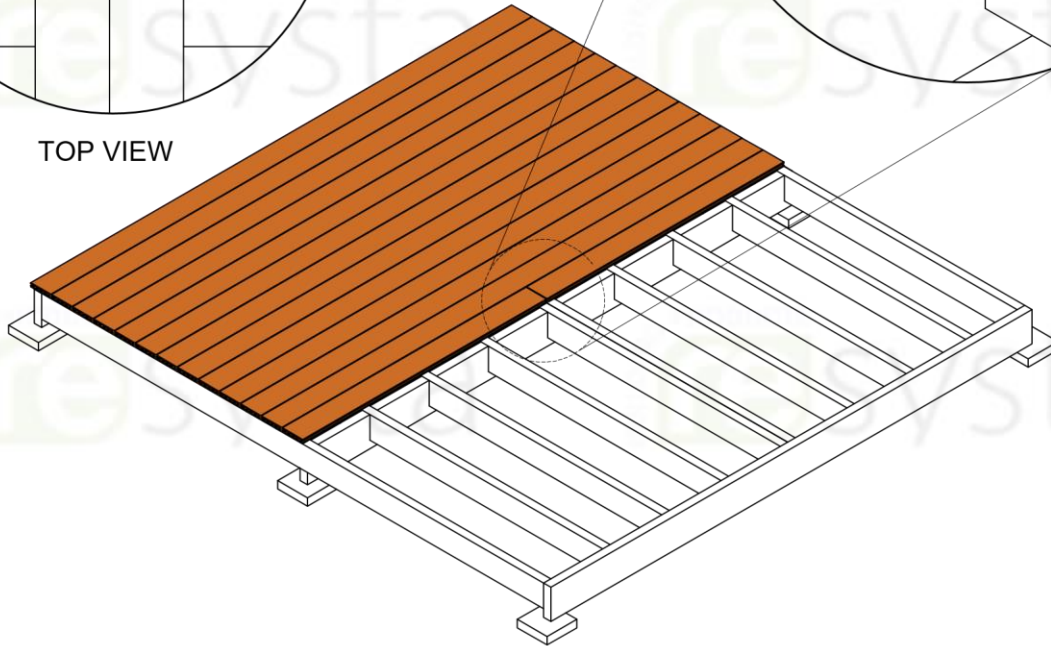


TOP VIEW

Stainless Steel Screw  
Gap\_Refer to Table 1.3  
Resysta Decking Profile  
Substructure



BLOW-UP ISOMETRIC



ISOMETRIC VIEW

Table 1.3 "Resysta Expansion"

Resysta Decking Board Gap Guide					
Temperature at Installation	End-to-End of Decking Boards				Wall
	Below 30 °F	60 °F	90 °F	120 °F	
Amount for Decking Profile - Length of 3657.6mm	11.11mm	6.35mm	1.59mm	0mm	6.35mm
Amount for Decking Profile - Length of 4876.8mm	14.29mm	9.53mm	4.76mm	0mm	15.88mm

**SUB-DETAIL**

DBD 1.3b

N.T.S

**Note:**

When 2 boards are installed in the same row, they need to be hard fastened at the butt joints to allow expansion in opposite directions, away from the butt joints..



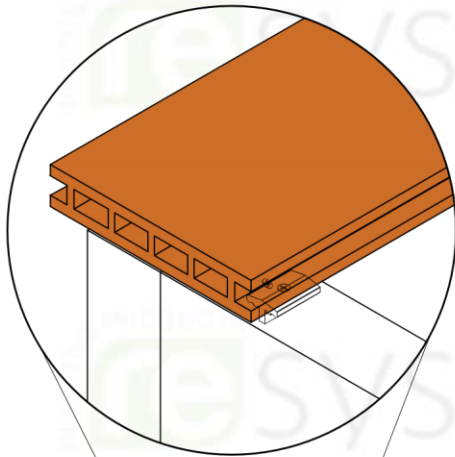
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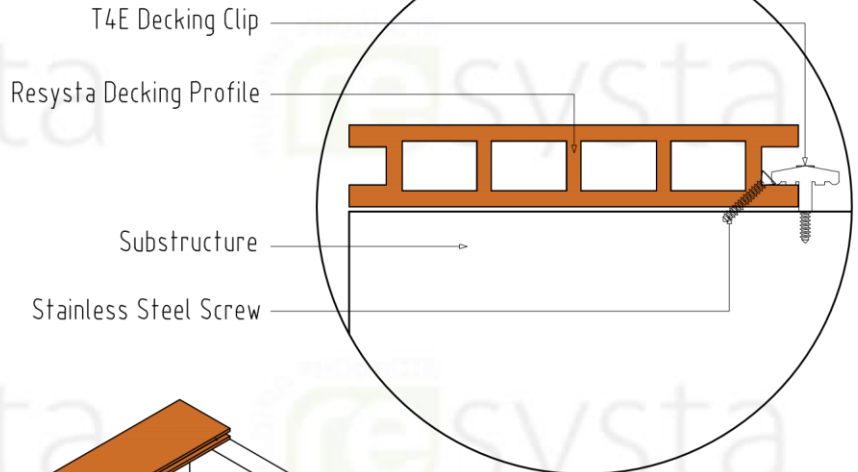
TITLE	SHEET CONTENT	CONTINENT
DECKING BOARD SUB-DETAIL	ISOMETRIC VIEW	RESYSTA ASIA
	BLOW-UP ISOMETRIC	
	TOP VIEW	
SPECIFICATION	DRAWING NO.	DATE
TYPICAL DRAWING DETAIL	DBD-06	03.01.23
	CAD BY:	CHECKED BY:
	M.T.C.	C.R.E

**DIMENSION LEGEND**

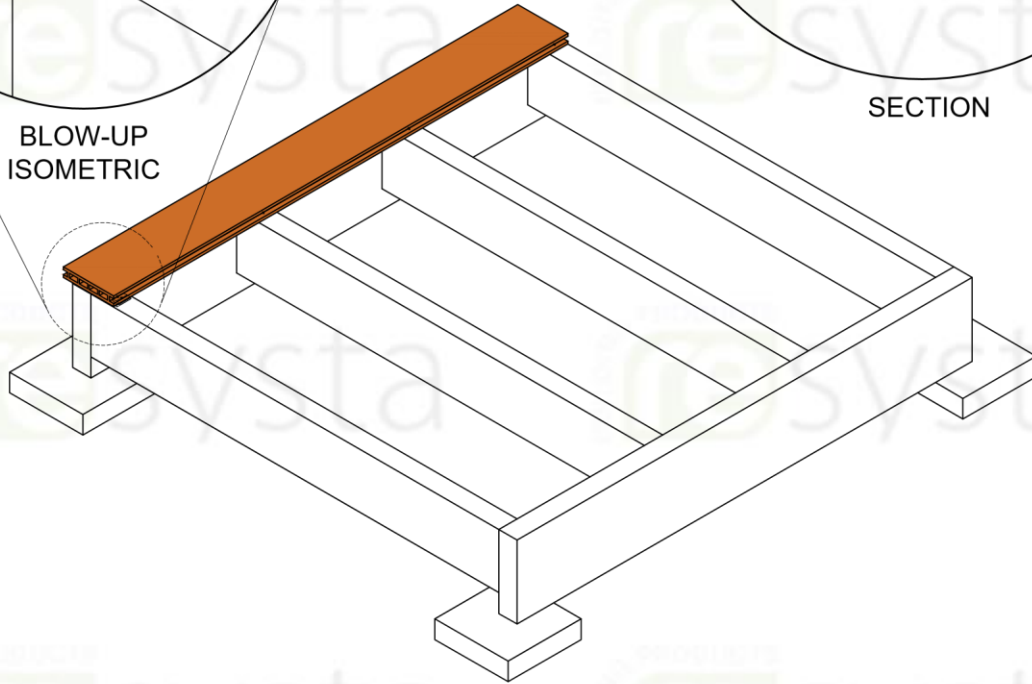
Millimeter (mm)  
Inches (") / Foot (')



**BLOW-UP ISOMETRIC**



**SECTION**



**ISOMETRIC VIEW**

Table 1.3 "Resysta Expansion"

Resysta Decking Board Gap Guide					
	End-to-End of Decking Boards				Wall
Temperature at Installation	Below 30 °F	60 °F	90 °F	120 °F	
Amount for Decking Profile - Length of 3657.6mm	11.11mm	6.35mm	1.59mm	0mm	6.35mm
Amount for Decking Profile - Length of 4876.8mm	14.29mm	9.53mm	4.76mm	0mm	15.88mm

**SUB-DETAIL**

DBD 1.3c

N.T.S

**Note:**

Additionally a Plastic Clip needs to be installed over the hard fastening screw for the proper attachment of the next board.



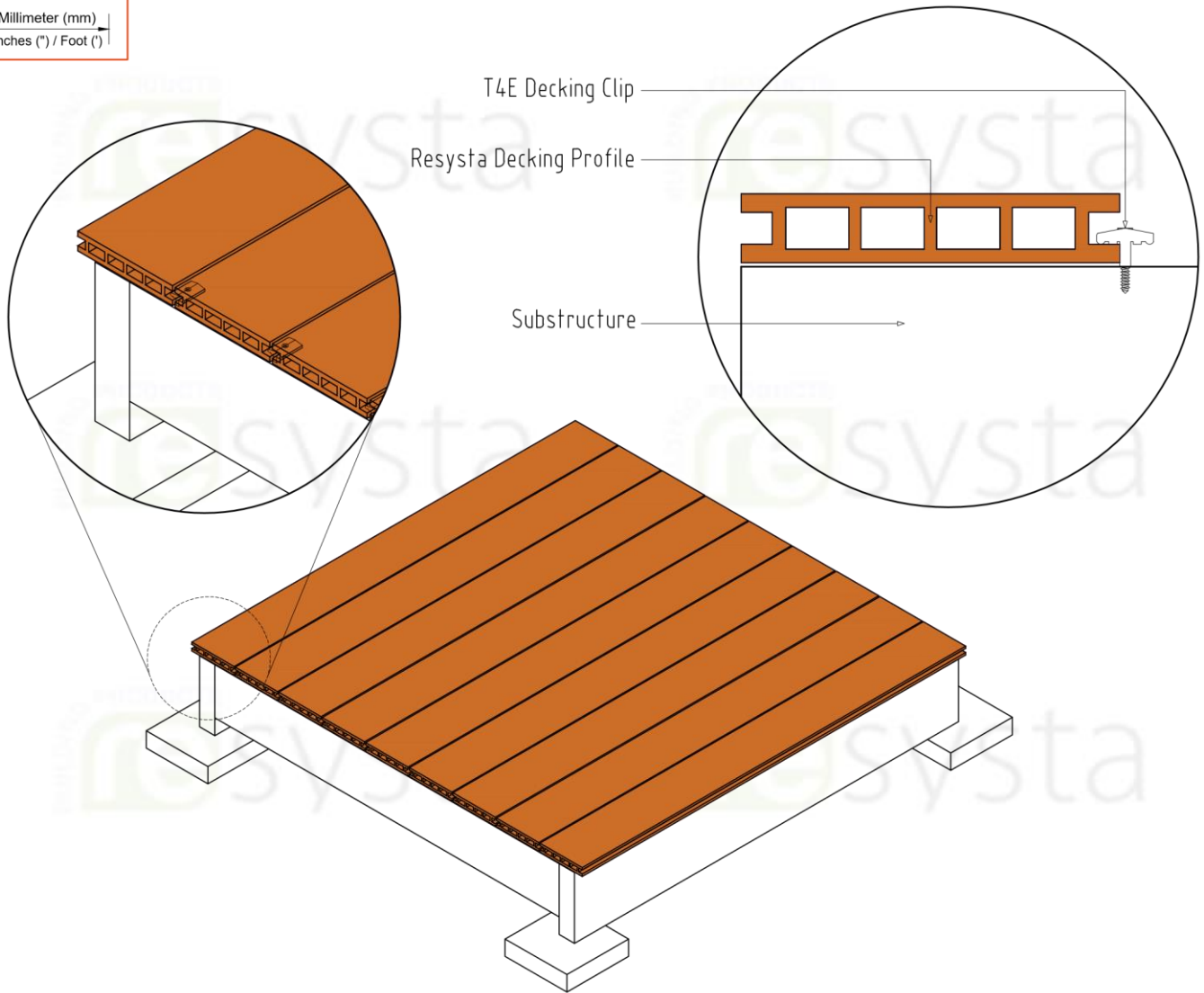
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TITLE	SHEET CONTENT	CONTINENT
DECKING BOARD SUB-DETAIL	ISOMETRIC VIEW	RESYSTA ASIA
	BLOW-UP ISOMETRIC SECTION	
SPECIFICATION	DRAWING NO.	DATE
TYPICAL DRAWING DETAIL	DBD-07	03.01.23
	CAD BY:	CHECKED BY:
	M.T.C.	C.R.E.

**DIMENSION LEGEND**

Millimeter (mm)  
Inches (") / Foot (')



**ISOMETRIC VIEW**

Table 1.3 "Resysta Expansion"

Resysta Decking Board Gap Guide					
	End-to-End of Decking Boards				Wall
Temperature at Installation	Below 30 °F	60 °F	90 °F	120 °F	
Amount for Decking Profile - Length of 3657.6mm	11.11mm	6.35mm	1.59mm	0mm	6.35mm
Amount for Decking Profile - Length of 4876.8mm	14.29mm	9.53mm	4.76mm	0mm	15.88mm

**SUB-DETAIL**

DBD 1.3d

N.T.S

**Note:**

*Pre-set the screw into the clip, securing the screw into the frame substructure but do not tighten the screw onto the clip. Only set the screw half way into the clip so that the next deck board can be installed. Secure the deck board with a Vinyl Clip on the opposite side and continue with the Vinyl Clip until the whole deck is installed.*



**NOTE**

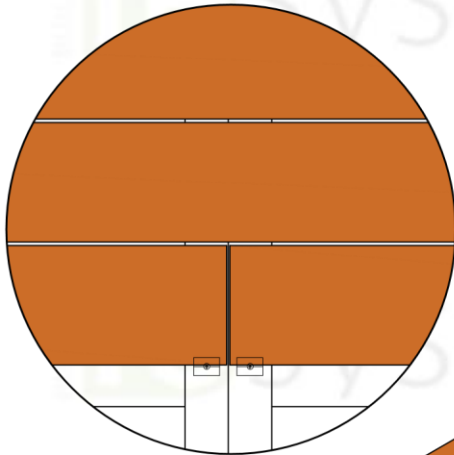
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TITLE	SHEET CONTENT	CONTINENT
DECKING BOARD SUB-DETAIL	ISOMETRIC VIEW	RESYSTA ASIA
	BLOW-UP ISOMETRIC SECTION	
SPECIFICATION	DRAWING NO.	DATE
TYPICAL DRAWING DETAIL	DBD-08	03.01.23
	CAD BY:	CHECKED BY:
	M.T.C.	C.R.E

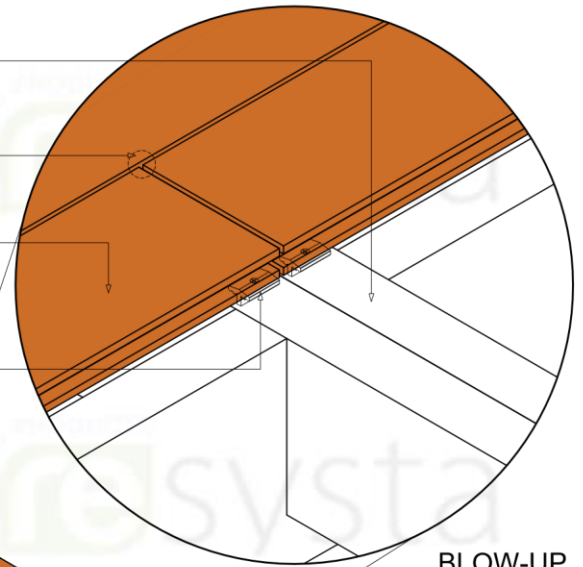


**DIMENSION LEGEND**

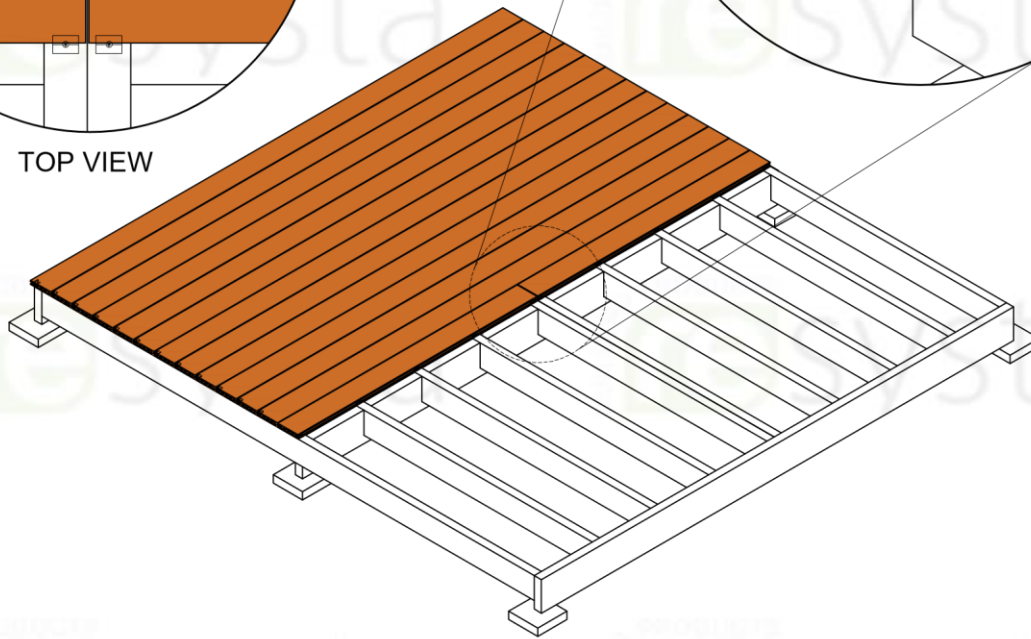
Millimeter (mm)  
Inches (") / Foot (')



TOP VIEW



BLOW-UP ISOMETRIC



ISOMETRIC VIEW

Table 1.3 "Resysta Expansion"

Resysta Decking Board Gap Guide					
Temperature at Installation	End-to-End of Decking Boards				Wall
	Below 30 °F	60 °F	90 °F	120 °F	
Amount for Decking Profile - Length of 3657.6mm	11.11mm	6.35mm	1.59mm	0mm	6.35mm
Amount for Decking Profile - Length of 4876.8mm	14.29mm	9.53mm	4.76mm	0mm	15.88mm

**SUB-DETAIL**

DBD 1.3e

N.T.S

**Note:**

*If installing a deck with end-to-end joints make sure that a minimum of two clips are installed at each end-to-end joint. Install two plastic clips at each joint, one clip onto each deck board. Never install one plastic clip across two deck boards. To properly gap the end-to-end joints see Table 1.3 at the beginning of this document. Window shims can be used to help gap the joints of deck boards to provide an even gap throughout installation.*



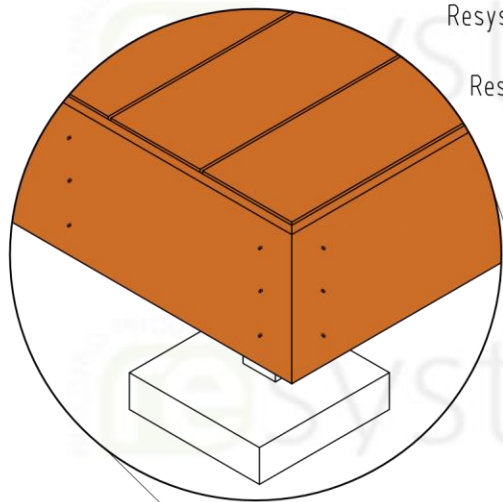
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TITLE	SHEET CONTENT	CONTINENT
DECKING BOARD SUB-DETAIL	ISOMETRIC VIEW	RESYSTA ASIA
	BLOW-UP ISOMETRIC	
TITLE	TOP VIEW	
SPECIFICATION	DRAWING NO.	DATE
TYPICAL DRAWING DETAIL	DBD-09	03.01.23
	CAD BY:	CHECKED BY:
	M.T.C.	C.R.E.

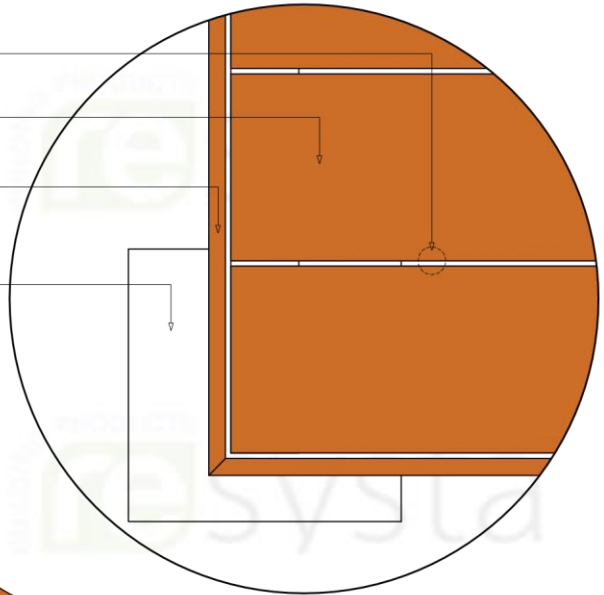
**DIMENSION LEGEND**

Millimeter (mm)  
Inches (") / Foot (')

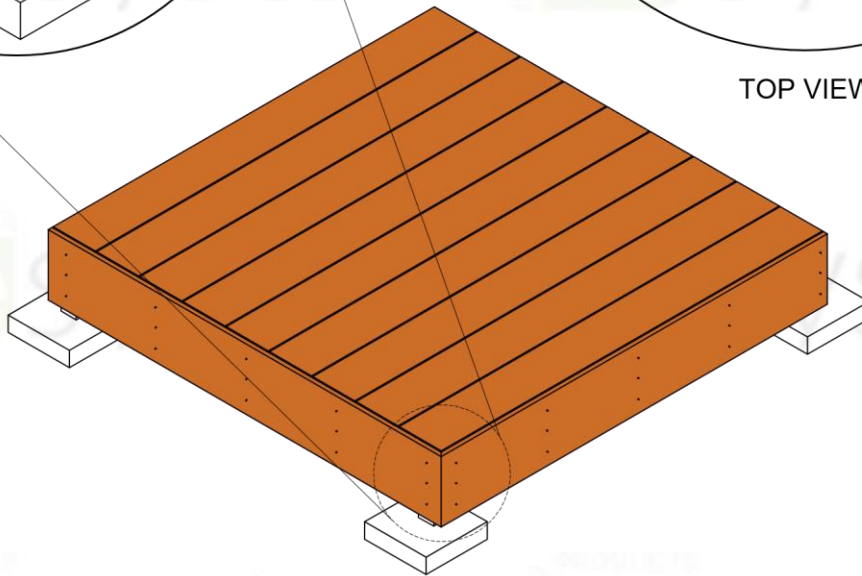


**BLOW-UP ISOMETRIC**

Gap\_ Refer to Table 1.3  
Resysta Decking Profile  
Resysta Fascia Board  
Substructure



**TOP VIEW**



**ISOMETRIC VIEW**

Table 1.3 "Resysta Expansion"

Resysta Decking Board Gap Guide					
	End-to-End of Decking Boards				Wall
Temperature at Installation	Below 30 °F	60 °F	90 °F	120 °F	
Amount for Decking Profile - Length of 3657.6mm	11.11mm	6.35mm	1.59mm	0mm	6.35mm
Amount for Decking Profile - Length of 4876.8mm	14.29mm	9.53mm	4.76mm	0mm	15.88mm

**SUB-DETAIL**  
DBD 1.4a

N.T.S

**Note:**

Fascia board can be used to cover the substructure as well as the ends of the deck board and/or the last board. The fascia board can be used to picture frame the deck by miter cutting the ends of the fascia board at a 45 degree angle. Treat the fascia board as a solid wall when gapping. It is recommended to use #10x1-12.70mm stainless steel screw and attaching 3 screws every 304.80mm to secure fascia board to the substructure.



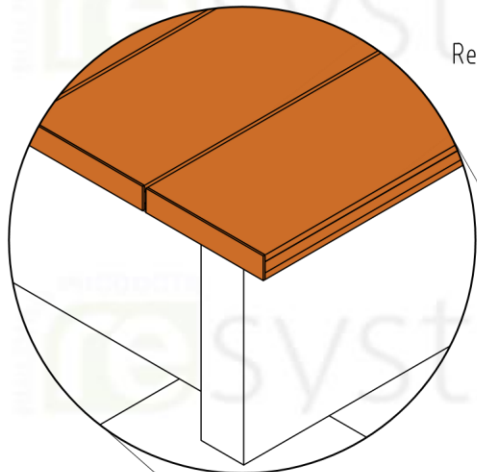
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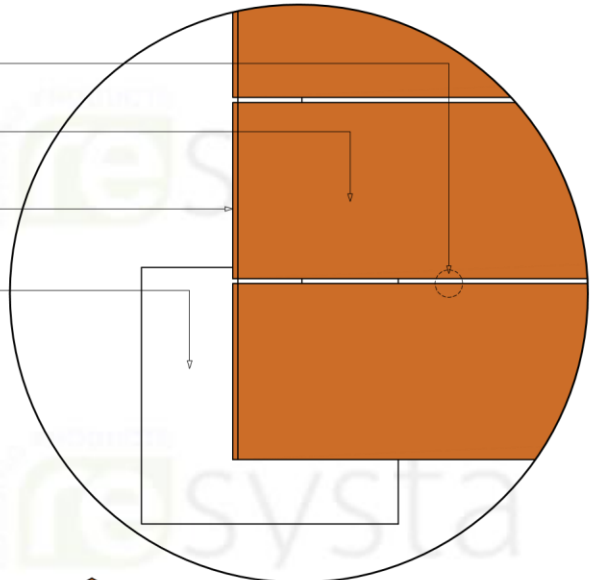
TITLE	SHEET CONTENT	CONTINENT
DECKING BOARD SUB-DETAIL	ISOMETRIC VIEW	RESYSTA ASIA
	BLOW-UP ISOMETRIC	
	TOP VIEW	
SPECIFICATION	DRAWING NO.	DATE
TYPICAL DRAWING DETAIL	DBD-10	03.01.23
	CAD BY:	CHECKED BY:
	M.T.C.	C.R.E

**DIMENSION LEGEND**

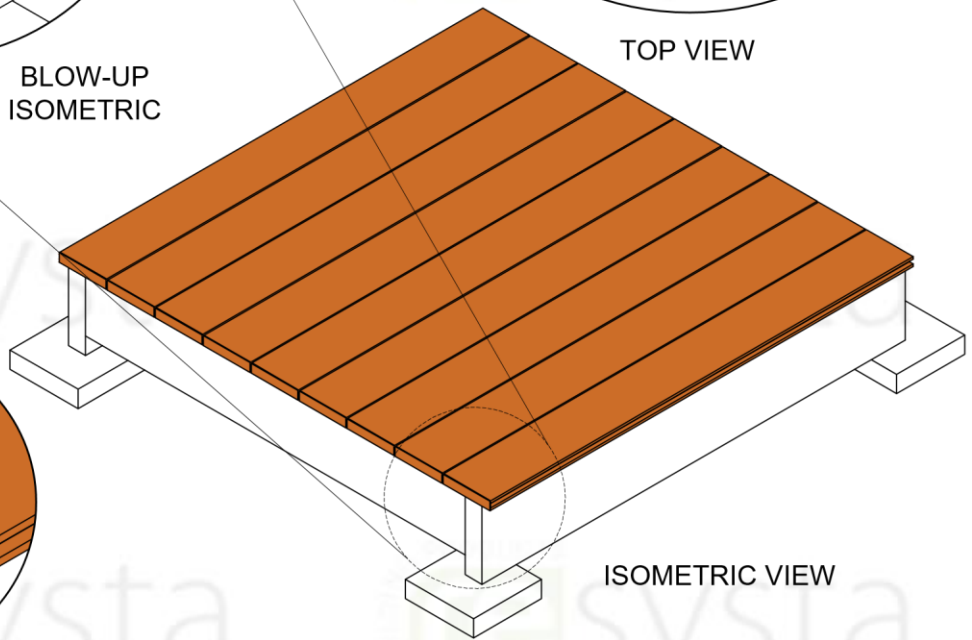
Millimeter (mm)  
Inches (") / Foot (')



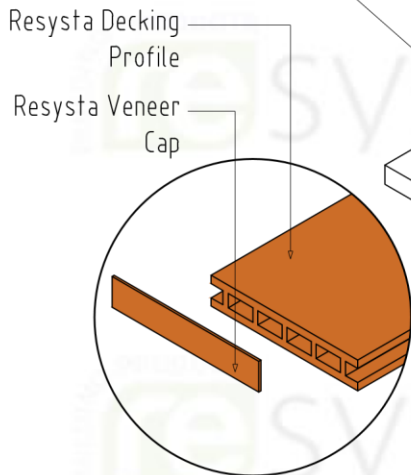
**BLOW-UP ISOMETRIC**



**TOP VIEW**



**ISOMETRIC VIEW**



**BLOW-UP DETAIL**

**SUB-DETAIL**

DBD 1.4b

N.T.S

Gap\_ Refer to Table 1.3  
Resysta Decking Profile  
Resysta Veneer Cap  
Substructure

Table 1.3 "Resysta Expansion"

Resysta Decking Board Gap Guide					
	End-to-End of Decking Boards				Wall
Temperature at Installation	Below 30 °F	60 °F	90 °F	120 °F	
Amount for Decking Profile - Length of 3657.6mm	11.11mm	6.35mm	1.59mm	0mm	6.35mm
Amount for Decking Profile - Length of 4876.8mm	14.29mm	9.53mm	4.76mm	0mm	15.88mm

**Note:**

In the event that you will apply Decking Cap on both ends of plank you must supply a vent hole in the back of each channel, I.E. drill a 3.18mm hole in the back of the plank where it will not be viewed. For the 7-12.70mm Decking profile you must drill 7 holes - one in each channel. This will allow any heat to be released preventing bulging of the cap on the Decking profiles.



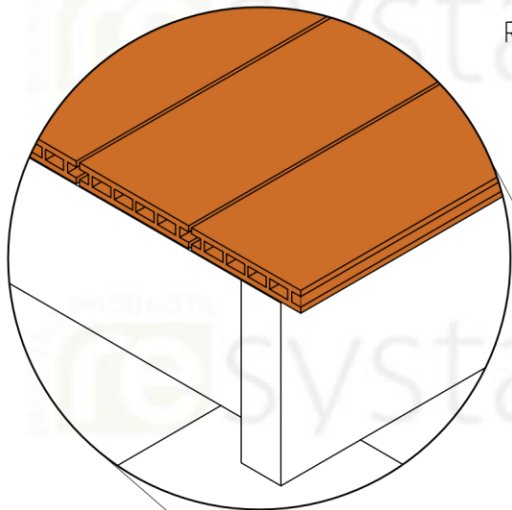
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TITLE	SHEET CONTENT	CONTINENT
DECKING BOARD SUB-DETAIL	ISOMETRIC VIEW	RESYSTA ASIA
	BLOW-UP ISOMETRIC	
	TOP VIEW	
	BLOW UP DETAIL	
SPECIFICATION	DRAWING NO.	DATE
TYPICAL DRAWING DETAIL	DBD-11	03.01.23
	CAD BY:	CHECKED BY:
	M.T.C.	C.R.E

**DIMENSION LEGEND**

Millimeter (mm)  
Inches (") / Foot (')



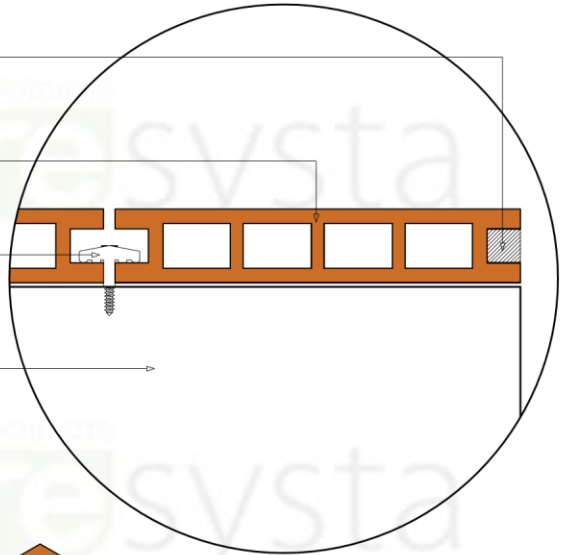
**BLOW-UP ISOMETRIC**

Resysta Rectangular Edge Profile  
(Must sand the profile to fit in)

Resysta Decking Profile

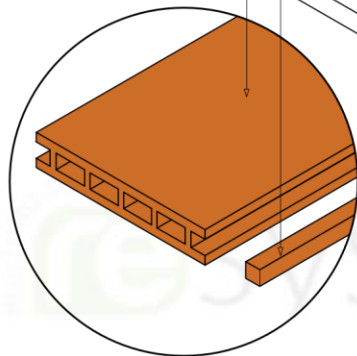
T4E Decking Clip

Substructure

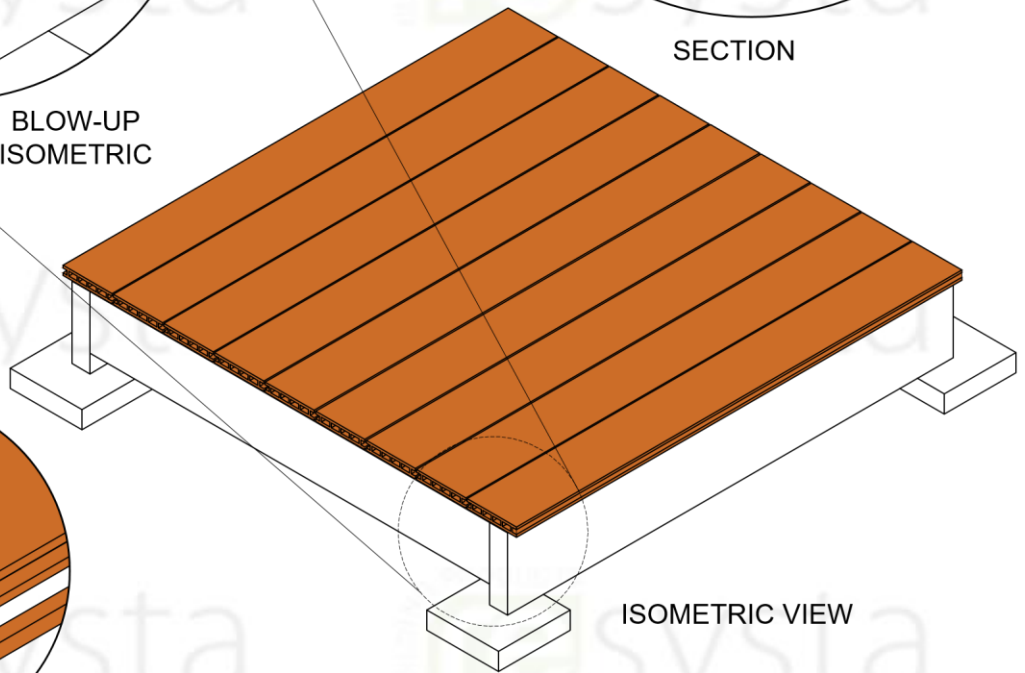


**SECTION**

Resysta Rectangular Edge Profile (Must sand the profile to fit in)  
Resysta Decking Profile



**BLOW-UP DETAIL**



**ISOMETRIC VIEW**

**SUB-DETAIL**

DBD 1.4c

N.T.S

Table 1.3 "Resysta Expansion"

Resysta Decking Board Gap Guide					
	End-to-End of Decking Boards				Wall
Temperature at Installation	Below 30 °F	60 °F	90 °F	120 °F	
Amount for Decking Profile - Length of 3657.6mm	11.11mm	6.35mm	1.59mm	0mm	6.35mm
Amount for Decking Profile - Length of 4876.8mm	14.29mm	9.53mm	4.76mm	0mm	15.88mm

**Note:**

An Edge Cap profile will fit in the clip pocket of the Gold and Platinum boards to finish out the outside edge of the deck boards. To attach apply UV protected glue in the clip pocket of the deck board. Firmly insert the Edge Cap profile into the clip pocket groove, tap with a rubber mallet if necessary. Once the glue is cured the edge can be sanded to create a seamless finish.



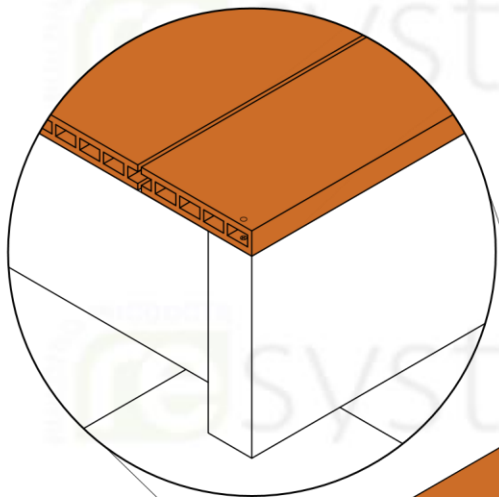
**NOTE**

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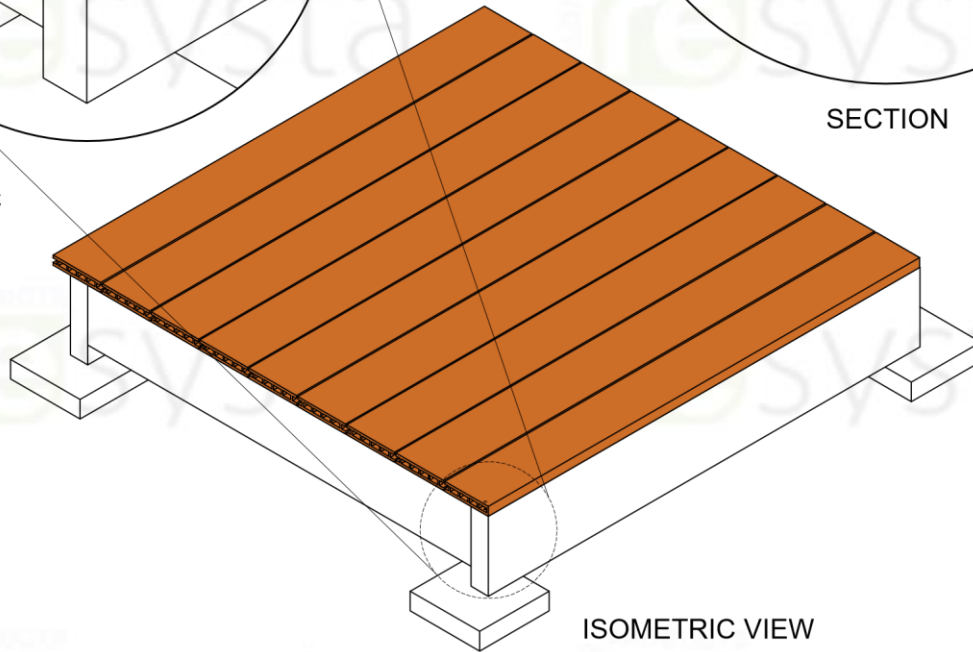
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DECKING BOARD SUB-DETAIL	ISOMETRIC VIEW	RESYSTA ASIA
	BLOW-UP ISOMETRIC SECTION	
	BLOW-UP DETAIL	
SPECIFICATION	TYPICAL DRAWING DETAIL	
	DRAWING NO. DBD-12	DATE 03.01.23
	CAD BY: M.T.C.	CHECKED BY: C.R.E.

**DIMENSION LEGEND**

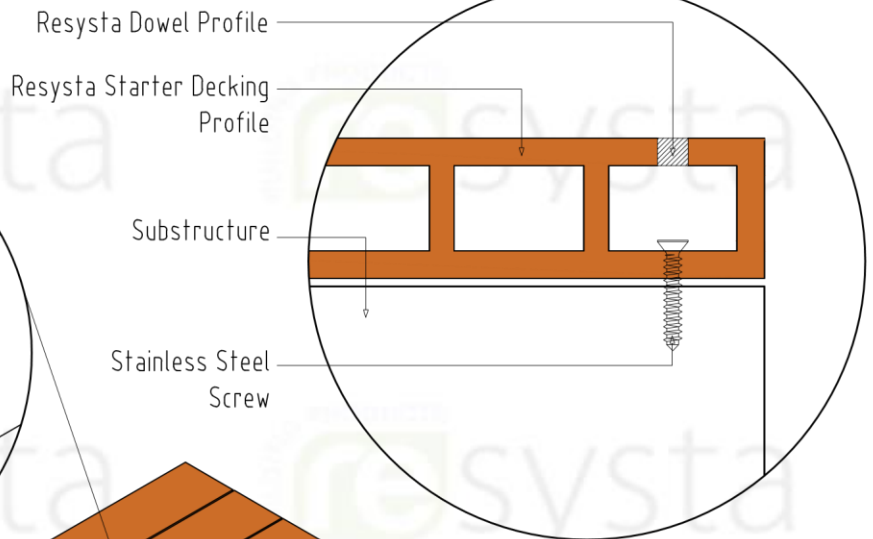
Millimeter (mm)  
Inches (") / Foot (')



**BLOW-UP ISOMETRIC**



**ISOMETRIC VIEW**



**SECTION**

**SUB-DETAIL**

DBD 1.4d

N.T.S

Table 1.3 "Resysta Expansion"

Resysta Decking Board Gap Guide					
Temperature at Installation	End-to-End of Decking Boards				Wall
	Below 30 °F	60 °F	90 °F	120 °F	
Amount for Decking Profile - Length of 3657.6mm	11.11mm	6.35mm	1.59mm	0mm	6.35mm
Amount for Decking Profile - Length of 4876.8mm	14.29mm	9.53mm	4.76mm	0mm	15.88mm

**Note:**

Resysta starter decking profile can be use as a starter or end profile to finish the decking board system. It is recommended to pre-cut the dowels to your specific needs to prevent unnecessary cutting after installation which may damage the decking surface. Pre-Drill the deck board at the screw location using a 3.18mm drill bit, drill through both top and bottom walls. Drill a larger hole through the top wall only with a drill bit sized for the Resysta dowel; 12mm drill bit works best. Screw in the #10 x 2-12.70mm stainless steel screw through the bottom.



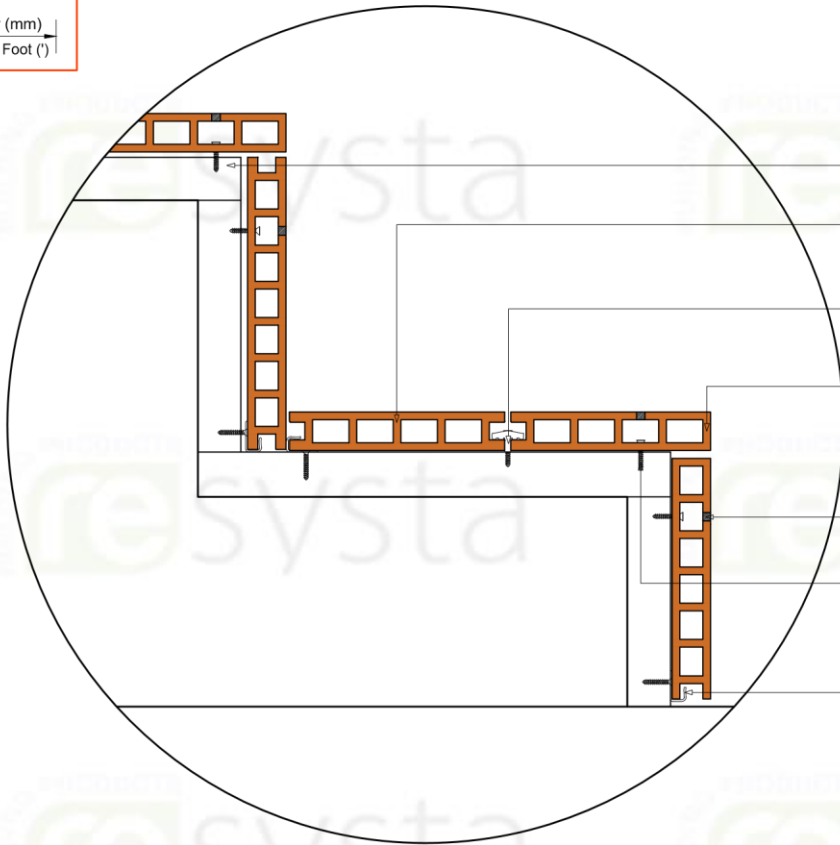
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TITLE	SHEET CONTENT	CONTINENT
DECKING BOARD SUB-DETAIL	ISOMETRIC VIEW	RESYSTA ASIA
	BLOW-UP ISOMETRIC SECTION	
SPECIFICATION	DRAWING NO.	DATE
TYPICAL DRAWING DETAIL	DBD-13	03.01.23
	CAD BY:	CHECKED BY:
	M.T.C.	C.R.E

**DIMENSION LEGEND**

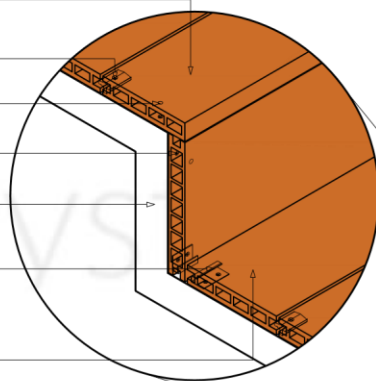
Millimeter (mm)  
Inches (") / Foot (')



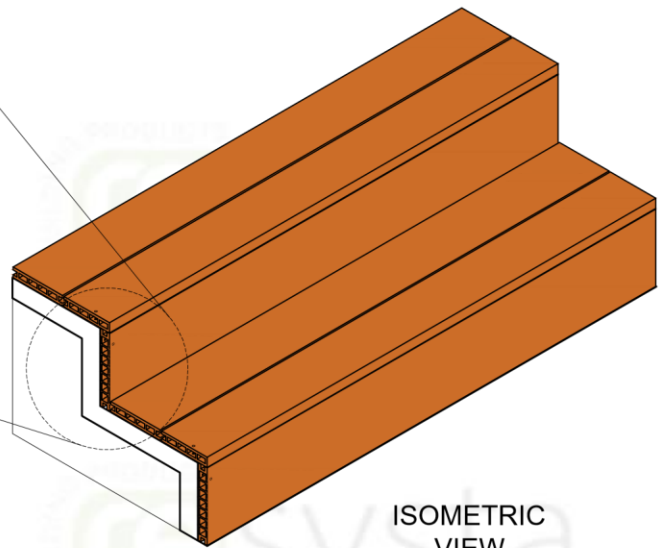
- Substructure
- Resysta Decking Profile
- T4E Decking Clip
- Resysta Starter Decking Profile
- Resysta Dowel Profile
- Stainless Steel Screw
- REF T4S Start/End Clip SS1 w/ Screw

**SECTION**

- Resysta Starter Decking Profile
- T4E Decking Clip
- Resysta Dowel Profile
- Stainless Steel Screw
- Substructure
- REF T4S Start/End Clip SS1 w/ Screw
- Resysta Decking Profile



**BLOW-UP ISOMETRIC**



**ISOMETRIC VIEW**

**SUB-DETAIL**  
DBD\_Stairs  
N.T.S

*Note:*  
Always consider linear expansion of Resysta profiles during the installation of decking products.



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TITLE	SHEET CONTENT	CONTINENT
STAIRS DECKING BOARD SUB-DETAIL	ISOMETRIC VIEW	RESYSTA ASIA
	BLOW-UP ISOMETRIC SECTION	
SPECIFICATION	DRAWING NO.	DATE
	DBD-14	03.01.23
	CAD BY:	CHECKED BY:
TYPICAL DRAWING DETAIL	M.T.C.	C.R.E